

DART AEROSPACE LTD		Work Order:	
Description: Float Skidtube (412)		Part Number:	D3391-3
Inspection Dwg: D3391 Rev: I		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Lathe Section						
14.000	+/-0.010					
3.500	+/-0.010					
88.93	+/-0.030					
Ø3.200	+/-0.010					
88.93	+/-0.030					
Ø3.750	+/-0.010					
30° x 0.060 chamfer	+/-0.010					

Measured by:	Date:
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Audited by:	Date:
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HAAS Section						
1.526	+0.000/-0.030					
7.500	+/-0.010					
27.750	+/-0.010					
31.750	+/-0.010					
35.250	+/-0.010					
3.300	+/-0.010					
0.200	+/-0.010					
3.520	+/-0.010					
0.687	+0.010/-0.000					
R0.062	+/-0.010					
Ø0.484	+0.005/-0.001					

Measured by:	Date:
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Audited by:	Date:
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Rev	Date	Change	Revised by	Approved
A	06.04.24	New Issue P/O D3391-015/-025	KJ/JLM	
B	06.06.19	Dwg revision update	KJ/JLM	
C	07.04.20	Ø0.208 dimension removed	KJ/JLM	
D	07.09.06	0.400 dimension removed	KJ/JLM	
E	07.11.23	Dwg Rev. updated	KJ/EC/DD	
F	09.04.27	Dimensions updated per Rev H and NCR09-028	KJ/JLM	
G	09.11.16	Dimension 0.200 removed	KJ	
H	11.06.21	Dimension 44.995 removed	KJ	
I	12.05.15	Dwg Rev updated	KJ	
J	12.05.23	Dimension updated	KJ	